



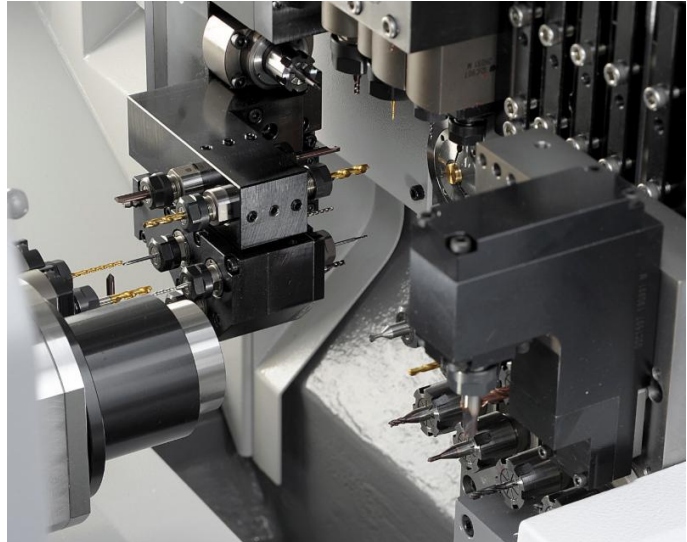
CINCOM Control

Standard Features

Idle Time Reductions

Simultaneous Cutting

Customer Testimonials



Customer Testimonials

"The thought of a computer control system was initially intimidating, but I found the CINCOM Control to be extremely user friendly and designed for my success ... Any questions I have had on a function have been met with second to none customer support. 100% of my employees favor the CINCOM Control to any other control system they have used in the past."

- Ric Czarnecki (Clearshot)

"I dabbled a little bit with Star

Standard Features

- **On-Machine Program Check Function**
 - 1) High-Speed Program Verification
 - 2) Run-Through of Program at 1/10th Speed
 - 3) Easily Verified Offsets Prior to Cutting
- **Self-Indexing - No Need to Return Home**
- **3 Block Programming Keeps All Axes in Sync**
- **CINCOM G-Code: An Operator's Best Friend**

Current User of Citizen or Miyano?
[Check Out Free Training Classes Here](#)

Idle Time Reductions

With Direct Spindle Indexing Shown Below

and didn't like the fact that there had to be two separate programs for making a part, don't have that issue with CINCOM! It's always one program for each job and that's it. Also, I like the fact that CINCOM comes with the CAV bar-feeders which make things increasingly easy and user-friendly."

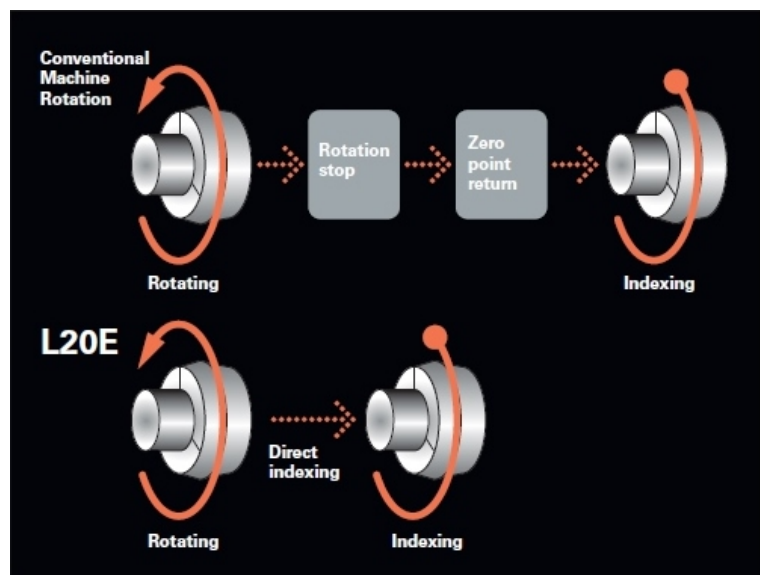
- Kurt Raube (Absolute Turn)

"What I like about Citizen's CINCOM Control is how operator friendly it is. All the G600 codes make it easy to program, and an extra A7 axis allows me to control the bar-feeder directly from the control panel ... Furthermore, all of the Citizen models (M,L,K, etc.) follow that same principle, which makes it easy for set-up, programming, and operating."

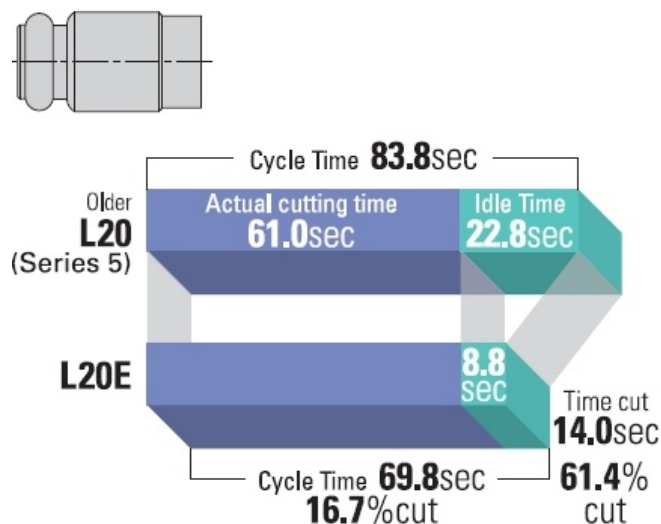
- Michal Bruch (Dynomax)

"We really love the CINCOM control, it just makes things easier! For example: complex geometry - we can use things like ",R(Value)" to automatically program a radius feature on a part. Also, MACRO Programming allows us to change a single digit rather than several variables that make a feature, one touch to change the offset of a diameter. The CINCOM gives us the advantage!"

- Byron Bettinardi (Bryco)



Example of a Resulting Cycle Time Reduction



Simultaneous Cutting

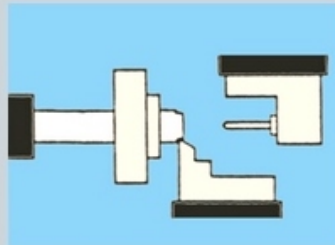
Superimposition allows the overlapping of cutting tools, as multiple axes work in conjunction with each other. See below for some examples.

We Specialize in Dropping Parts Complete!

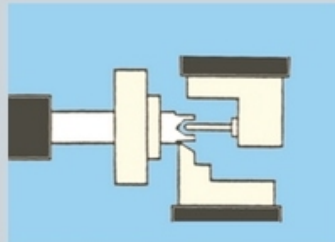


Hydraulic Components Made Easy

O.D. Turning &
Center Drilling

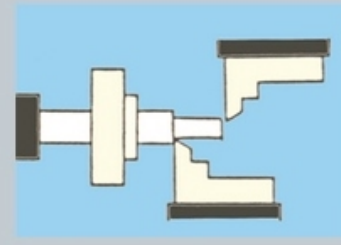


Turret 1 begins O.D. turning
Turret 2 approaches on Z axis

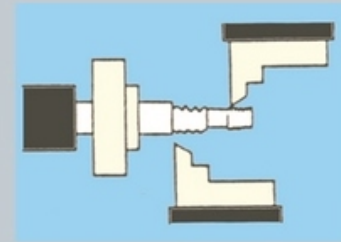


Turret 1 contouring
Turret 2 superimposes with
headstock movement, and
begins independent drilling

Different Threads Machined
Simultaneously



Turret 1 threading
Turret 2 approaches on Z axis



Turret 1 finishes first pass
Turret 2 superimposes with the
fast feed return of the headstock,
and continues threading

Sincerely,

McClain Tool & Technology
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